



27070 METCALF ROAD ➤ LOUISBURG, KS 66053
 (913) 837- 4368 ➤ FAX (913) 837-5721

Chevrolet first used the attached reservoir pump in 1961 and they are still in use today in a few applications. There are a large number of pumps available that will work with all of our power steering pump brackets. Any pump from a small block, big block--- long or short waterpump---, and some six cylinders may be used with the correct V-8 power steering pump pulley.

THE MAIN DIFFERENCES in the POWER STEERING PUMPS ARE AS FOLLOWS:

1. Pump pressure*
2. Shape of reservoir
3. Number of attachment points between pump and reservoir on back of unit
4. Return line location
5. High pressure line fitting--male flare, inverted flare or metric O-ring fittings

**G.M. Saginaw pump pressure 1000-1200 p.s.i., Mustang - Pinto Rack & Pinion 820-870 p.s.i.*

Saginaw pump pressure may be decreased with the use of a - Flow Valve Shim Kit part number 1001 available from us or Mullins Steering Gears/ Borgeson Universal company (860)-482-8283.

The following list of power steering pumps are just a few of the many available pumps that we have used with our power steering pump brackets. All reservoirs MUST HAVE THE TWO ATTACHMENT POINTS ON THE BACK OF THE RESERVOIR AS SHOWN.

A V-8 Chevrolet power steering pump pulley MUST ALSO BE USED for CORRECT belt alignment.

POWER STEERING PUMP PULLEYS

one groove bolt-on pulley-----

two groove bolt-on pulley-----

one groove press-fit pulley-----

two groove press-fit pulley-----

CHEVROLET PART NUMBER

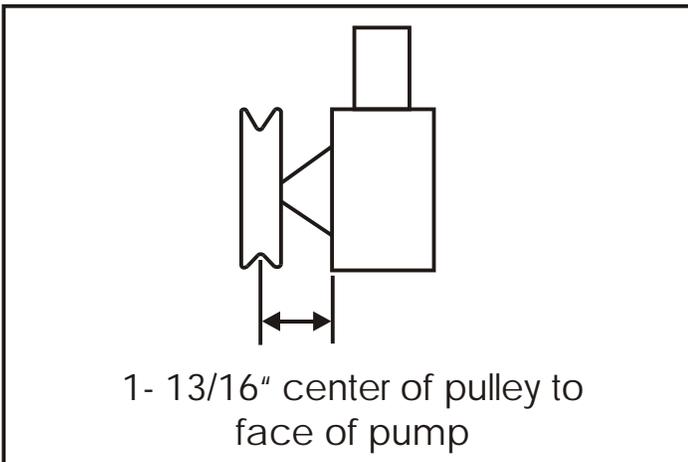
G.M. Discontinued - steel pulley available from us.

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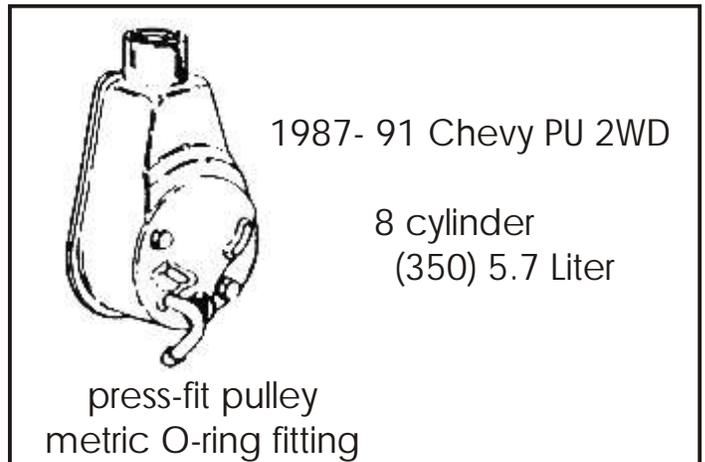
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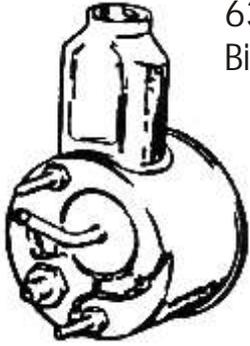
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POWER STEERING PUMP DIMENSION



LATE MODEL PUMP RESERVOIR



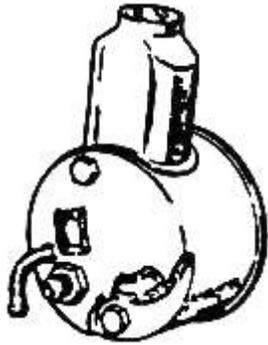


63-64 BelAir,
Biscayne, Caprice, Impala
6 cylinder
65-68 BelAir,
Biscayne, Caprice, Impala
8 cylinder
Will NOT work with
Power Steering
nut retained pulley Pump Bracket 402L
male flare fitting 407L, 417L, 418L



73-74 Chevy
Pick-up
8 cylinder

nut retained pulley
inverted flare fitting



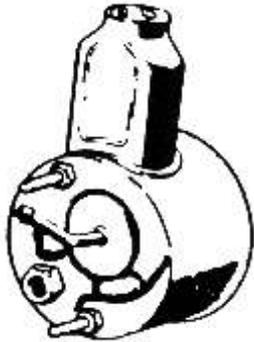
67-69 Camaro
6 cylinder
65-69 BelAir,
Biscayne, Caprice,
Impala
6 cylinder

nut retained pulley
male flare fitting



75-78 Camaro,
Caprice, Impala
8 cylinder

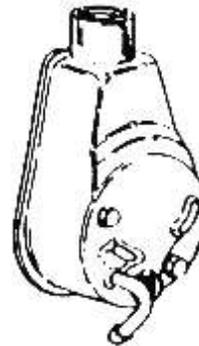
press-fit pulley
inverted flare fitting



70-72 Chevy
Pick-up

Will NOT work with
Power Steering
nut retained pulley Pump Bracket 402L
inverted flare fitting 407L, 417L, 418L

nut retained pulley
inverted flare fitting



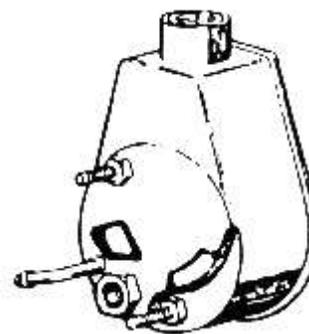
75-78 Chevy
Pick-up
8 cylinder

press-fit pulley
inverted flare fitting



70-74 Camaro
8 cylinder
71-74, Caprice,
Impala
8 cylinder

nut retained pulley
inverted flare fitting



75-79 Camaro
6 cylinder
77-79 Caprice,
Impala
6 cylinder

press-fit pulley
inverted flare fitting