As with any part of this nature, make sure it fits your application before painting or plating. Parts that have been painted, plated, or modified may not be returned.
1. Remove generator, mounting bracket, and adjusting arm.

2. Install the compressor bracket in place of the generator bracket using three socket head bolts. (3/8 x 1")

3. Mount the compressor to the bracket using a 3/8 x 1½" bolt and nut and a .800 spacer at the rear. The front compressor groove should align with the crank and water pump pulleys.

4. Install the compressor adjusting arm (shorter arm) and triangular shaped Alternator bracket to the water pump and lower thermostat housing using a 3/8 x 1½" bolt with the .150 spacer between the bracket and arm at the water pump and a 3/8 x 1½" bolt and a .400 spacer at the thermostat housing. Use a 3/8 x 1½" bolt, nut and flat washer in the slotted end of the compressor adjusting arm.

5. Remove the front intake exhaust manifold, hold down and install the L-shaped rear alternator bracket to the manifolds using a 3/8 x 3¼" bolt and original hold down tab. Mount the alternator between the alternator brackets using a 3/8 x 3" bolt and nut.

6. Install the alternator adjusting arm (longer arm) to the compressor with a 3/8 x 1½" bolt and nut and a 5/16 x 1" bolt and flat washer to the alternator at the slotted head.

7. Install the short belt around the rear compressor groove and alternator. (Dayco #15250)

8. Install the long belt around the front compressor groove and crank and water pump pulleys. Tighten the compressor belt and then the alternator belt. (Dayco #15435)
A.C. & ALT.
MOUNT 301L
1955-62 CHEVY
235 CU. IN. 6-CYL.
DRIVER'S SIDE

ALAN GROVE COMPONENTS, INC.
27070 METCALF ROAD
LOUISBURG, KS 66053